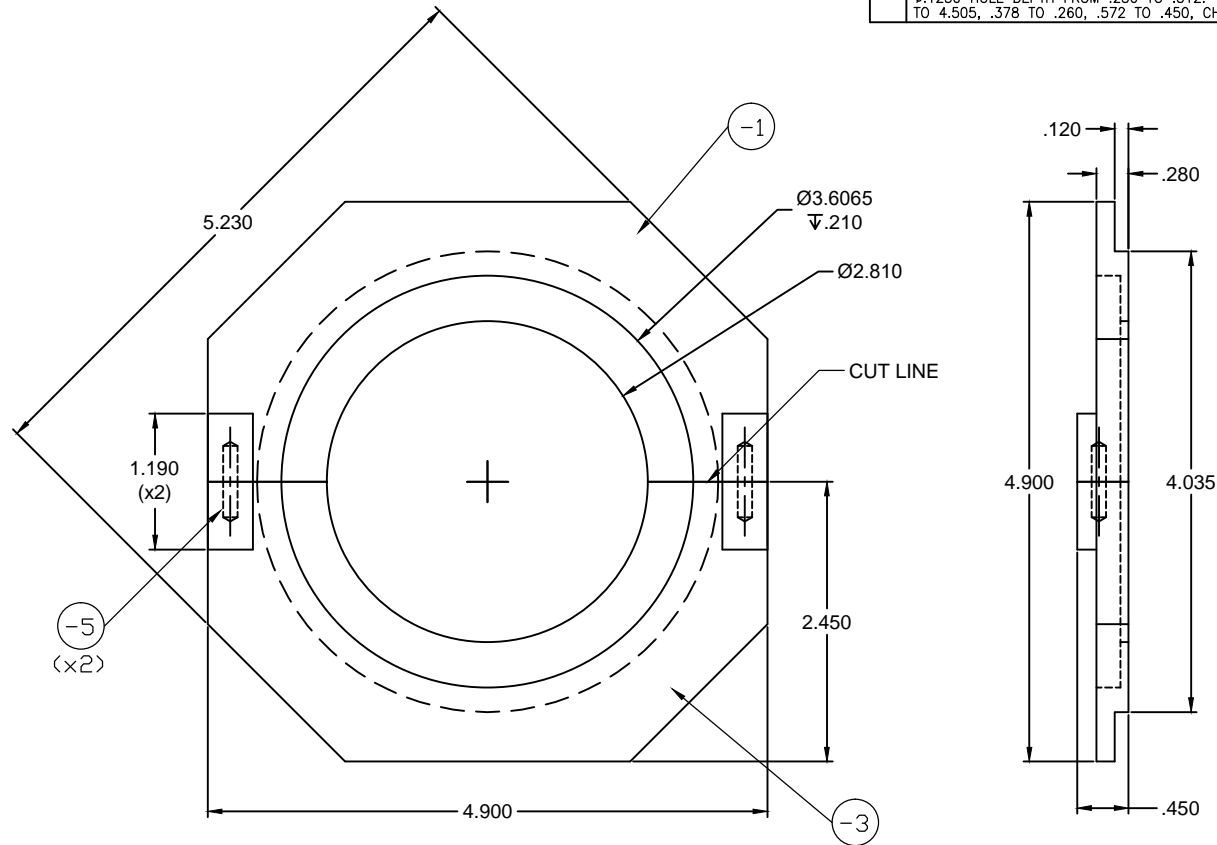


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| REVISIONS | | | | |
|-----------|--|----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | CH'D -5 ROLL PIN TO DOWEL PIN. CH'D HOLE FROM Ø.1303-.1308 DEPTH .25 TO Ø.126 DEPTH .313 & ADDED MISSING DIMENSIONS -1, CH'D HOLE FROM Ø.1292-.1297 TO Ø.1245 & ADDED MISSING DIMENSIONS, ADDED HEAT TREAT RC 35-40 FOR -1 & -3 PER G.E. | 1/19/11 | RJC | RW |
| 2 | CH'D MANY -1 & -3 DIMENSIONS AFTER INSPECTING ORIGINAL TOOL PER S.E. & D.W. | 12/12/11 | RJC | SE |
| 3 | -1 CH'D 2.441 TO 2.450, .292 TO .170, 4.484 TO 4.505, .378 TO .260, .572 TO .450, CH'D Ø.1250 HOLE DEPTH FROM .250 TO .312, -3 CH'D 2.441 TO 2.450, .292 TO .170, 4.484 TO 4.505, .378 TO .260, .572 TO .450, CH'D Ø.1250 HOLE DEPTH FROM .30 TO .312. | 1/30/13 | RJC | GE |



BEARING REMOVER

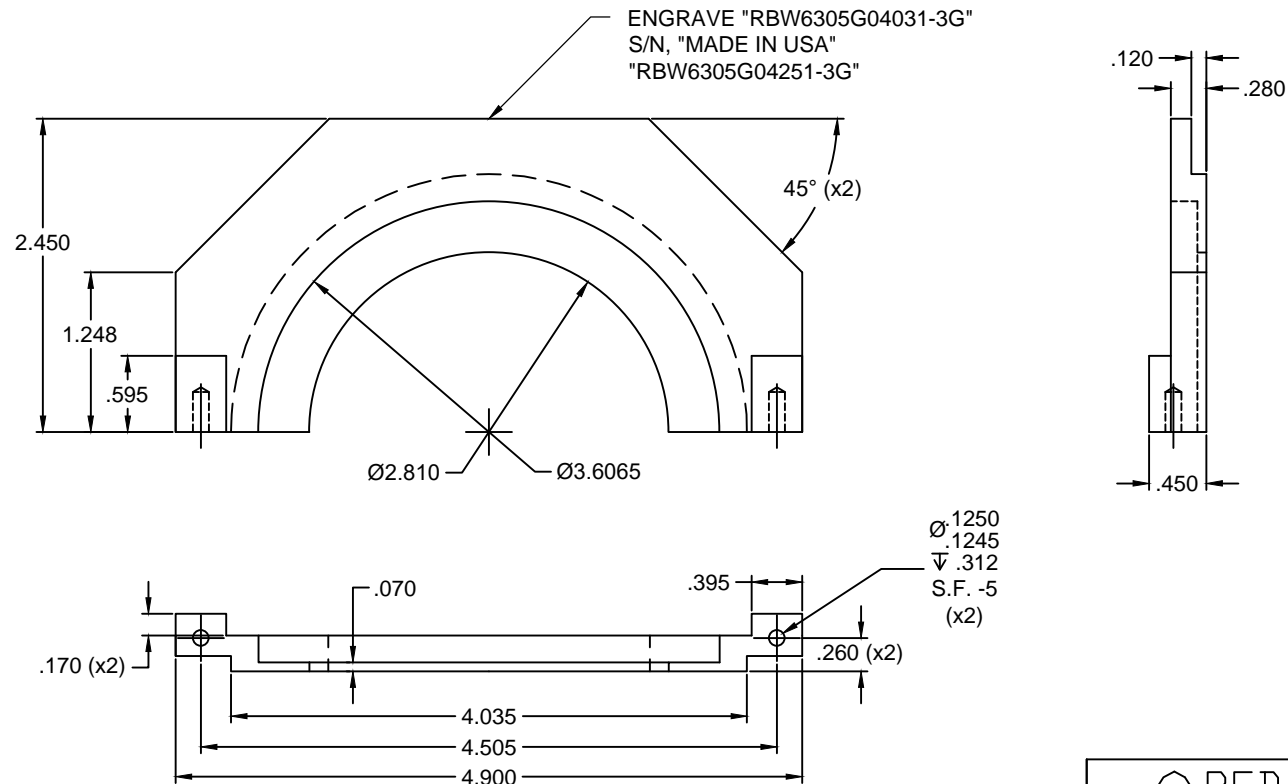
NOTE:
TOOL PART OF KIT RBW6305G01331-3G.

| ASSY QTY | ASSY # | B/O | PART # | UNIT QTY | DESCRIPTION | MATERIAL | B/O INFORMATION OR SPECIFICATIONS | Pg. |
|----------|--------|-----|--------|----------|------------------|----------|--------------------------------------|-----|
| | | | -1 | 1 | BRG. SEPARATOR A | 4140 | 5/8 x 2-1/2 x 5-1/16 | 2 |
| | | | -3 | 1 | BRG. SEPARATOR B | 4140 | 5/8 x 2-1/2 x 5-1/16 | 3 |
| | | | -5 | 2 | DOWEL PIN | STEEL | Ø1/8 x 1/2 MCMMASTER-CARR #98381A471 | 1 |
| ASSY # | | | | | | | | |

| | |
|---|---|
| RED BARN MACHINE | |
| TITLE REACTION. CLUTCH OUT BRG REMOVAL | |
| DWG NO. RBW6305G04031-3G | REV 3 |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 | ANGLES ± 5° FRACTIONS ± 1/32 1. BREAK ALL SHARP EDGES Ø15 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| DRAWN BY: CLOUGH | |
| APPROVED <i>D Weil</i> | |
| HEAT TREAT SPEC | |
| USED ON MODEL AW139 | |
| SCALE NTS | DATE 3-30-10 |
| SHEET 1 of 3 | |

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| REVISIONS | | | | |
|-----------|--|----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | CH'D -5 ROLL PIN TO DOWEL PIN. CH'D HOLE FROM Ø.1303-.1308 DEPTH .25 TO Ø.126 DEPTH .313 & ADDED MISSING DIMENSIONS -1, CH'D HOLE FROM Ø.1292-.1297 TO Ø.1245 & ADDED MISSING DIMENSIONS, ADDED HEAT TREAT RC 35-40 FOR -1 & -3 PER G.E. | 1/19/11 | RJC | RW |
| 2 | CH'D MANY -1 DIMENSIONS AFTER INSPECTING ORIGINAL TOOL PER S.E. & D.W. | 12/12/11 | RJC | SE |
| 3 | -1 CH'D 2.441 TO 2.450, .292 TO .170, 4.484 TO 4.505, .378 TO .260, .572 TO .450, CH'D Ø.1250 HOLE DEPTH FROM .250 TO .312. | 1/30/13 | RJC | GE |

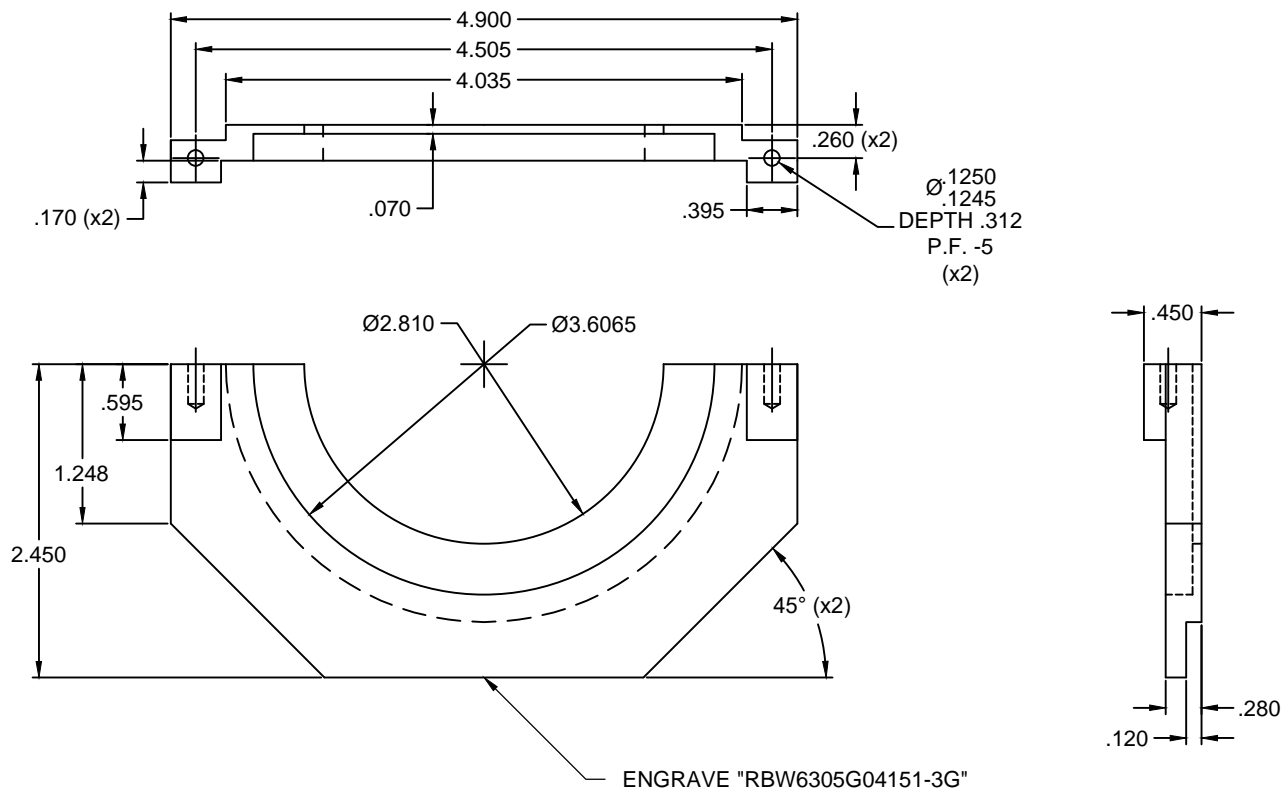


-1
BRG. SEPARATOR A

| | |
|---|------------------|
| RED BARN MACHINE | |
| TITLE REACTION. CLUTCH OUT BRG REMOVAL | |
| DWG NO. RBW6305G04031-3G-1 | REV 3 |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| TOLERANCES ON: | |
| DECIMALS .XXX ± .005 | FRACTIONS ± 1/32 |
| .XX ± .01 | ANGLES ± 5° |
| .X ± .1 | |
| UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE NTS | DATE 3-30-10 |
| SHEET 2 of 3 | |

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| REVISIONS | | | | |
|-----------|--|----------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
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| 2 | CH'D MANY -3 DIMENSIONS AFTER INSPECTING ORIGINAL TOOL PER S.E. & D.W. | 12/12/11 | RJC | SE |
| 3 | -3 CH'D 2.441 TO 2.450, .292 TO .170, 4.484 TO 4.505, .378 TO .260, .572 TO .450, CH'D Ø.1250 HOLE DEPTH FROM .30 TO .312. | 1/30/13 | RJC | GE |



-3
BRG. SEPARATOR B

| | | | |
|---|--------------------|------------------------------------|---------|
| RED BARN MACHINE | | | |
| TITLE REACTION. CLUTCH OUT BRG REMOVAL | | | |
| DWG NO. | RBW6305G04031-3G-3 | REV | 3 |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | | DRAWN BY: CLOUGH | |
| TOLERANCES ON: | | APPROVED <i>D Weil</i> | |
| DECIMALS | | HEAT TREAT RC 35-40 | |
| .XXX ± .005 | | FINISH QQ-P-416F, TYPE II CLASS II | |
| .XX ± .01 | | USED ON MODEL | |
| .X ± .1 | | AW139 | |
| UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | | | |
| SCALE | NTS | DATE | 3-30-10 |
| | | SHEET | 3 of 3 |